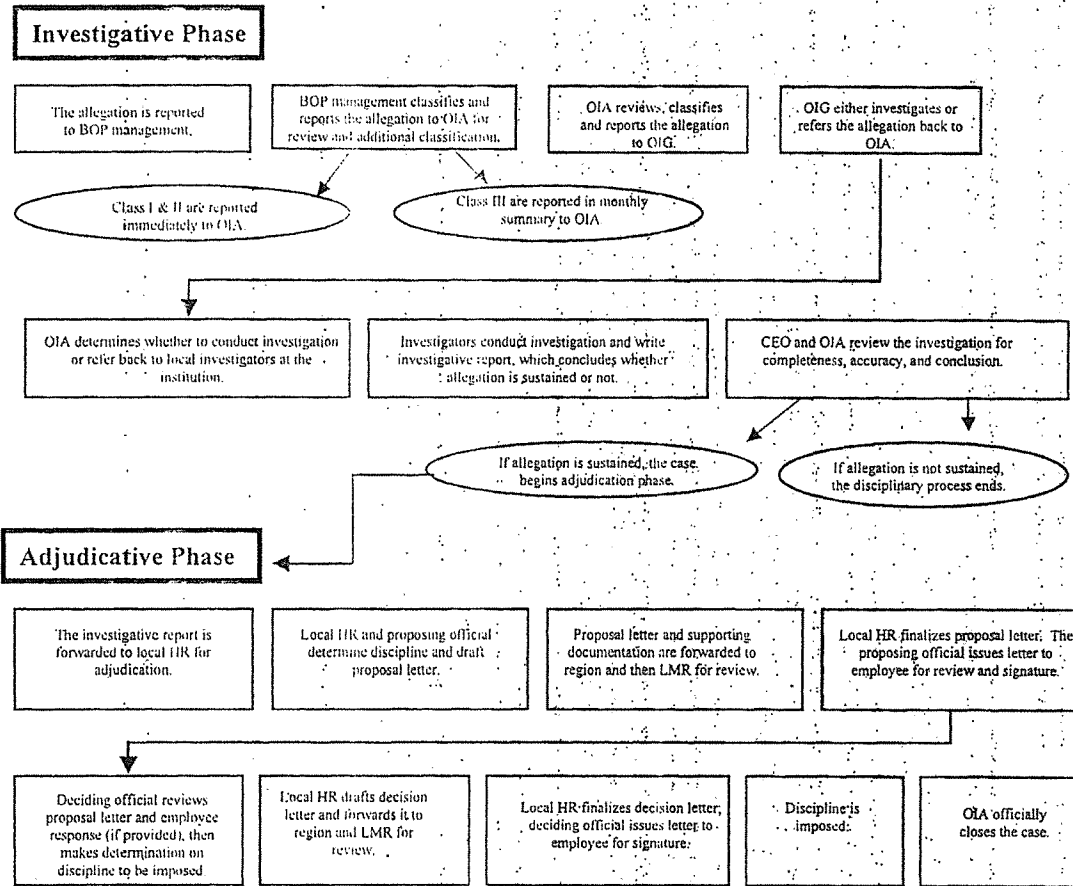


Exhibit 15

Chart 1: Flowchart of BOP's Disciplinary System



U.S. Department of Justice
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Evaluation and Inspections Division